Bestell-Nr.	Ø mm von–bis	DIN	Werk-stoff	Bohrer-typ	Spitzen-winkel	Ausspit-zung	Seite	Ober-fläche	Stahl <850 N	Stahl <1000 N	Stahl <1400 N	Stahl <42 HRC	Stahl <52 HRC	INOX	Ti, Ti-Leg. und Son-derstähle	Guss-eisen	Alu, NE-Metalle, NE-Leg.	Kupfer, Messing, Bronze
42 11515...	2,0–16,0	8037	HM K10	N	118°		1/47	Blank	60	50	35	25	20			90	140	140
42 11601...	2,0–12,0	6539	VHM UF	N	118°		1/47	Blank	60	60	55	20			20	80	100	40
42 11602...	2,0–12,0	WN	VHM UF	N	118°		1/48	Blank	60	60	55	20			20	80	100	40
42 11605...– 42 11606...	3,0–20,0	6537	VHM UF	RT 100 U	140°		1/49	FIRE	110	105	85	45	25	45	35	155	180	85
42 11607...– 42 11608...	3,0–20,0	6537	VHM UF	RT 100 U	140°		1/51	FIRE	145	120	85	60	35	55	40	160	220	105
42 11609...– 42 11610...	3,0–20,0	6537	VHM UF	RT 100 U	140°		1/53	FIRE	110	105	85	45	25	45	35	155	180	85
42 11611...– 42 11612...	3,0–20,0	6537	VHM UF	RT 100 U	140°		1/56	FIRE	145	120	85	60	35	55	40	160	220	105
42 11613...– 42 11614...	3,0–20,0	6537	VHM UF	RT 100 U	140°		1/58	FIRE	145	120	85	60	35	55	40	160	220	105
42 11615...	3,0–21,5	6537	VHM UF	RT 100	140°		1/60	FIRE	80	90	60	50		40		120	150	40
42 11615 172–200	3,0–12,0	WN	VHM UF	RT 100 T	135°		1/61	FIRE	110	110	110	80	50	110		100		120
42 11615 202–230	3,0–12,0	WN	VHM UF	RT 100 T	135°		1/61	FIRE	100	100	100	70	50	100		110		110
42 11615 232–258	3,0–10,0	WN	VHM UF	RT 100 T	135°		1/61	FIRE	80	80	80	70	50	80		120		100